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Bending



Robotics



Cutting



Shearing

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Customized solutions



Made in EU



Global reach



Local focus

Find out how we can take your bending projects to the next level and view our extensive portfolio of success stories.



Machinery Masterminds

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HACOBEND Pro / 01.2025

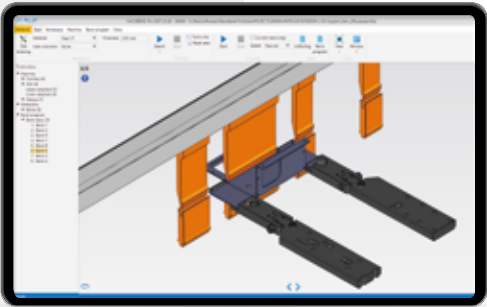
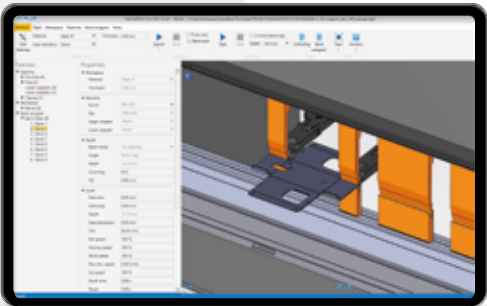
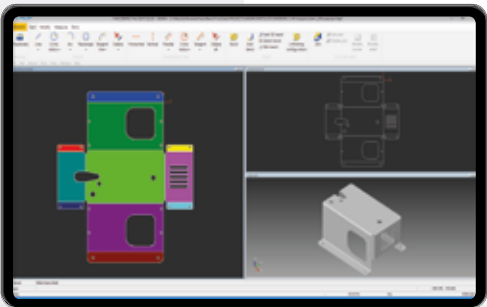
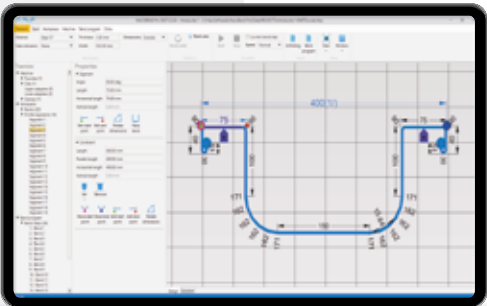


HACOBEND Pro

Bending Software

# HACOBEND Pro

HACOBEND Pro is a software application for offline programming of press brakes and is available in a HACOBEND 2D and 3D version. **HACOBEND Pro 2D** offers an intuitive interface for easy 2D and parametric design, enabling swift creation of bending programs. **HACOBEND Pro 3D** goes further with integrated 3D CAD module and advanced features such as an automatic bend line detection, and specialized bends.



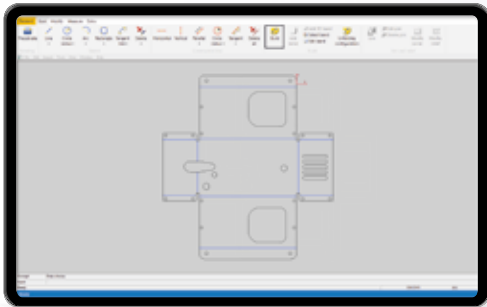
## Features

### 2D/3D PART DESIGN

- Easy 2D profile design
- Parametric design
- Import of external 3D part file formats : IGS and STEP <sup>(1)</sup>
- Import flat DXF with layer filtering <sup>(1)</sup>
- Integrated CAD for 3D part design <sup>(1)</sup>
- Unfolding configuration library containing different bend types, corner notches, reliefs and joining types <sup>(1)</sup>

### BENDING PROGRAM

- Efficient tool selection based on tool geometry, available tool segments, bend radius, material and sheet thickness <sup>(1)</sup>
- Automatic detection of common bend lines <sup>(1)</sup>
- Hemming bends with any kind of hemming tools
- Automatic and editable bend sequence calculation
- Automatic and editable backgauge position calculation + retraction of all axes
- Full 3D simulation of the bending process with operator part handling and collision detection between part, machine and tools
- Special bends: hemming bends, radius bending, false bends, Z-bends, manual bends <sup>(1)</sup>
- Side indication of material
- Integrated measure function
- Editable NC program
- Material, tool and adapter library
- Calculation of angle measurement system
- Calculation of sheet following system



### UNFOLDING

- Bend loss calculation taking into account the material type, bend radii and bending tools
- Integration of the required corner cut-outs and reliefs
- Side indication of material

### OUTPUT

- Native NC generation of bend part enables direct loading of programs into the press brake control
- Report file for the machine operator containing part info, machine setup and bend step information
- Unfolding of the part in DXF format

### Programming with HACOBEND Pro allows

- reducing programming time
- recovering 3D files without redrawing of programming
- programming the machine in hidden time
- making the machine accessible to any operator by programming in the design office
- testing the feasibility of the part during the quotation stage
- automatic calculation of the unfolding
- avoiding material waste

## Hardware

| Requirement  | Minimum                   | Recommended                           |
|--|---------------------------|---------------------------------------|
| Microsoft® Windows® edition  | Windows® 10               | Windows® 11                           |
| NET Framework (installed during setup)   | 4.8                       |                                       |
| MySQL Server (option to install during setup)                                  | 8                         |                                       |
| Processor (CPU) Type<br>Apple Mac® machines are not supported                  | Core™ i5                  | Core™ i7 ou i9 de dernière génération |
| Memory (RAM)   | 16 GB                     | 32 GB                                 |
| Hard disk (available space)  | 10 GB                     | 20 GB                                 |
| Mouse or another pointing device   | Two button + roller mouse |                                       |
| Monitor resolution   | 1920 X 1080               |                                       |
| Graphics processing unit   | 1 GB dedicated video card | 4 GB dedicated video card             |
| Broadband internet connection for updates, remote support and floating license |                           |                                       |

<sup>(1)</sup> = only 3D