ANGLE NOTCHING MACHINES

VARI 220/6 - COMBI 220/6

STANDARD EXECUTION
- Hydraulic angle notching machine with variable angle 30°-140°.
- Automatic blade gap adjustment.
- 2 positioning stops with scale, adjustable every 15°, clamping handle for intermediate positions.
- Large working table with double slots and linear scales.
- 60° negative blade in 304 stainless steel.
- 2 mechanical plate hold-downs.
- Mechanical vertical stroke adjuster with readout.
- Internal stop with millimetric scale.
- Transparent hand-safety guard.
- Foot pedal control.
- Hydraulic oil.

EXTRA WORKSTATION ON COMBI 220/6
- Cabinet to accept punching, rectangular notching and bending tooling.
- Bending speed adjustment from 0 to 30 mm/s.
- Backgauge for bending operations.
- Adjustment of working pressure.
- Working table with feet.
- Press capacity 200 kN.
- Millimetric scales.
- Transparent hand-safety guard.

TECHNICAL SPECIFICATIONS
- Capacity ( mild steel 450 N/mm²) at 30°: 4 mm
- Capacity ( mild steel 450 N/mm²) at 60°: 2 mm
- Blade length: 220 mm
- Angle: 30° to 140°
- Strokes per minute: 40
- Table size: 940 x 1020 mm
- Motor power: 4 kW
- Overall dimensions: 1100 x 1200 x 1400 mm
- Weight approx.: 1100 kg

Haco reserves the right to change any specification without prior notice.